

Work Order:

4318687-A

First Visit Date: Last Visit Date: 15-Jun-2020 07-Jul-2020

Vendor PO

Not Specified

Number:

Survey Location: Chongzhou, Chengdu city, Sichuan Province,

P. R. China

Prototype Testing Report

Asset Type Pipe

Customer Name SAILUOKE FLUID EQUIPMENT INC.

WCN of Customer 425642

Location Chongzhou, Chengdu city, Sichuan Province, P. R. China

This is to certify that the undersigned Surveyors to this Bureau did at the request of SAILUOKE FLUID EQUIPMENT INC., from 15-Jun-2020 to 07-Jul-2020, carry out the following Survey and report as follows:

Client Asset Name

Quantity

Prototype Test the Mechanical Joints

Name Plate Data

ABS Label Manufacturer Purchaser Designer Destination Vessel

Prototype Test the Mechanical SAILUOKE FLUID EQUIPMENT - SAILUOKE FLUID EQUIPMENT -

Basic Identification Data

Owner Tag Number

Design Details

Joints

| Design state | Drawing Number | Reviewing Organization | Rule Set Name | Rule Set Version |
|----------------------------|---|---------------------------|--|---------------------|
| Design Review Requested | Please see ABS Shanghai Review Letter Reference T1723984 Dated 26-MAR-2018 for details | Shanghai ESD | Rules for Building and Classing Steel Vessels | 2020 |

Statement of Work - Classification Service - Prototype Testing

- All parts of the Machinery/Equipment satisfactorily complied with the approved drawings. Amendments, if any, verified to be rectified and considered satisfactory.
- Functional testing satisfactorily performed in accordance with the applicable specification.
- Inspection and testing of machinery/equipment parts and assembly satisfactorily carried out in accordance with the applicable specification.
- Principal data verified in accordance with the applicable specification and approved plans, and confirmed to be within acceptable tolerances.
- Manufacturer's production processes were generally examined and material flow, control and identification technique found satisfactory.
- Manufacturer's quality system and workmanship standards reviewed and considered satisfactory or requested to be modified to suit
 the particular project requirements.
- · Testing machines are maintained in satisfactory condition and records of their recheck or calibration dates confirmed

NOTE. This Report evidence that the survey reported harm was carned out in compliance if home or more of the Rules guide a standards or other chief to did have a few and the Rules guide a standards or other chief to did have a serifican Bureau of Shipping and is issued solely to the Bureau, its or print the season of the author of the Rules, the research of material engagement, machinery or an other light covered by this for on his seen examined for compliance and or an engagement of this Report is governed by the Rules and standards of American Experit or other criteria of American Bureau of Shipping who shall remain the sole judge that of this Report in this Report of the Rules and standards of American Experit of Shipping who shall remain the sole judge that of this Report shall be original to relieve any designed builder owner, manufacturer selver, supplier, repairer, open an original entity of any vertering education.



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Report Findings Statement/Observation

| Finding No | Asset | Survey Task | Date Created |
|------------|---|---|--------------|
| 1.0 | Prototype Test the Mechanical Joints | Prototype Testing Prototype Test the Mechanical Joints | 07-Jul-2020 |

Found

At the request of the manufacturer of SAILUOKE FLUID EQUIPMENT INC. and according to 4-6-2/5.9.2 of ABS MVR 2020 and ASTM F1387-19, test specimens of mechanical joint (Material: ASTM Standard A479, Stainless Steel 316) were selected at random from the production line and stock and following prototype tests were carried out accordingly.

Following prototype tests were carried out in accordance with the requirements of ABS MVR as above mentioned and found satisfactory:

- 1) Tightness test(W)
- 2) Vibration test(A)
- 3) Pressure Pulsation test(A)
- 4) Burst pressure test(W)
- 5) Pull out test(W)
- 6) Fire endurance test(W)
- 7) Vacuum test(W)
- 8) Repeated assembly test(W)

Following prototype tests were carried out in accordance with the requirements of ASTM Standard as above mentioned and found satisfactory:

- 1) Examination of specimen(W)
- 2) Pneumatic proof test(W)
- 3) Hydrostatic proof test(W)
- 4) Impulse test(A)
- 5) Flexure fatigue test(A)
- 6) Tensile test(W)
- 7) Burst test(W)
- 8) Repeat assembly test(W)
- 9) Rotary flexure test(W)

Notes:

A-Audited and randomly witnessed



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W-Witnessed

For details of types, dimensions and tests, please refer to the attached manufacturer's test report Mechanical joint prototype test report with No.: HK-RD-TS-025 dated 28 Jun 2020.

Closing Paragraph:

Tests and examinations as required by the Rules and/or specifications as listed in this report were witnessed by the undersigned.

Attending Surveyor(s):

Feng, Ren-Hui

Signed-off Date: 07-Jul-2020

Reviewing Surveyor(s)

Work Order Reviewer: Wang, Qiu-Gen Work Order Credit Date: 07-Jul-2020